



| Material Property  | Test Method   | Dimension         | Value    | Value    | Value    | Value    | Value    |
|--|---------------|-------------------|----------|----------|----------|----------|----------|
| Density  | ISO 845       | kg/m <sup>3</sup> | 350 ± 25 | 400 ± 25 | 450 ± 25 | 500 ± 25 | 550 ± 25 |
| Tensile Strength   | ISO 1798      | N/mm <sup>2</sup> | ≥ 3,5    | ≥ 4,5    | ≥ 5,0    | ≥ 6,0    | ≥ 6,5    |
| Elongation at Break  | ISO 1798      | %                 | > 300    | >320     | >350     | >350     | >360     |
| Tear Resistance  | ISO 34-1 B(a) | N/mm              | > 8      | > 10     | > 11     | > 12     | > 12     |
| Liquid Storage / Water Storage<br>Change of Tensile Strenght (7d/70°C in Water)      | ISO 1817      | %                 | < 10     | < 10     | < 10     | < 10     | < 10     |
| Liquid Storage / Water Storage<br>Change of Elongation at Break (7d/70°C in Water)   | ISO 1817      | %                 | < 10     | < 10     | < 10     | < 10     | < 10     |
| Heat Aging<br>Change of Tensile Strenght (70h/100°C)                                 | ISO 2440      | %                 | < 10     | < 10     | < 10     | < 10     | < 10     |
| Heat Aging<br>Change of Elongation at Break (70h/100°C)                              | ISO 2440      | %                 | < 10     | < 10     | < 10     | < 10     | < 10     |
| Liquid Storage / Oil Storage<br>Change of Tensile Strenght (70h/100°C in IRM 903)    | ISO 1817      | %                 | < 10     | < 10     | < 10     | < 10     | < 10     |
| Liquid Storage / Oil Storage<br>Change of Elongation at Break (70h/100°C in IRM 903) | ISO 1817      | %                 | < 10     | < 10     | < 10     | < 10     | < 10     |
| Compression Set (50x50x25 mm)<br>50% Compression (22h / 70°C)                        | ISO 1856      | %                 | ≤ 10     | ≤ 10     | ≤ 10     | ≤ 10     | ≤ 10     |
| Compression Set (40x40x30 mm)<br>40% Compression (22h/80°C 2h/23°C)                  | ISO 1856      | %                 | ≤ 22     | ≤ 22     | ≤ 22     | ≤ 22     | ≤ 22     |